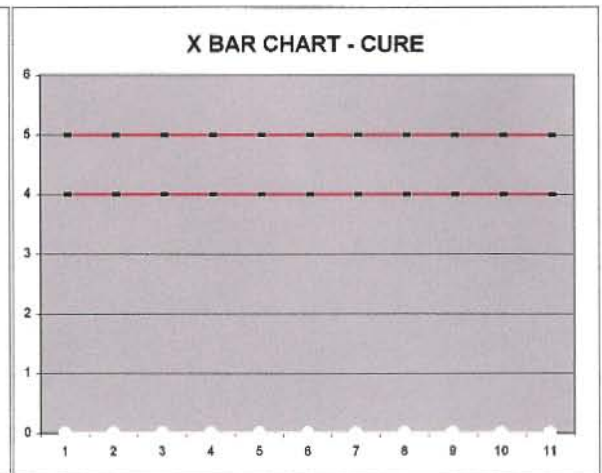
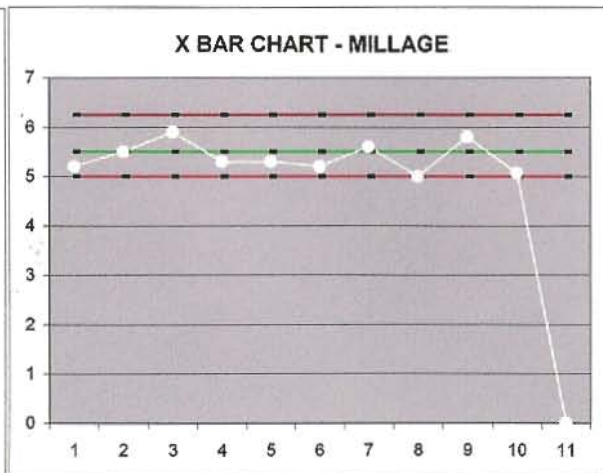


SPC		Pre-heat	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F
Time	8:05:36	Cure	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F	340 F
Part Number	3682	IR	0 F	0 F	0 F	0 F	0 F	0 F	0 F	0 F	0 F	0 F	0 F	0 F
Customer	Inwood	Line Speed	10 ft/min	10 ft/min	10 ft/min	10 ft/min	10 ft/min	10 ft/min	10 ft/min	10 ft/min	10 ft/min	10 ft/min	10 ft/min	10 ft/min
Color	LC Black Tex	Time	Hour 1	9:00 AM	9:45 AM	10:15 AM	11:00 AM	11:30 AM	1:00 PM	1:41 PM	3:28 PM	5:00 PM	Hour 11	
Lot	612110122	Date	12/14/2006											
		GLOSS	Front Edge	12.00	12.50	12.30	11.60	12.30	13.60	11.80	11.30	10.60	12.30	
			Middle	11.50	11.50	11.50	11.20	12.10	11.70	11.00	11.60	10.10	11.30	
			Trailing Edge	12.00	12.10	11.30	11.50	11.60	12.20	11.80	11.70	11.30	10.60	
			Top											
			Bottom											
		MILLAGE	Sample 1	Recoat	Recoat	Recoat	Recoat	Recoat	Recoat	Recoat	Recoat	Recoat	5.00	
Gloss UCL	15		Sample 2	5.20	5.50	5.90	5.30	5.30	5.20	5.60	5.00	5.80	5.10	
Gloss Target	11		Sample 3										5.10	
Gloss LCL	7		Sample 4											
Millage Target	5.5		Sample 5											
Millage UCL	6.25													
Millage LCL	5	CURE	Sample 1											
Cure UCL	5		Sample 2											
Cure LCL	4		Sample 3											
			Sample 4											
			Sample 5											



Notes:

Parts over 60" need inwood Hooks